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# Electric Toolbox Jetter

## User Manual





## **Introduction**

- 2 Using the Operators Manual

## **Product Identification**

- 2 Recording Machine ID Numbers

## **Safety**

- 3 Understanding the Machine Safety Labels
- 4 Safety Rules & Machine Specs
- 5-8 Warnings and Precautions

## **Operation**

- 9-10 Starting the Machine
- 10 Checking & Changing Oil
- 11 Shutting Down the Machine
- 12 General Precautions
- 13 Troubleshooting



**Attention: Read through the complete manual prior to the initial use of your sewer jetter.**

**Using the Operator's Manual**

The operating manual is an important part of your sewer jetter. It should be read thoroughly before initial use and referred to often to make sure adequate safety and service concerns are being addressed.

Reading the owner's manual thoroughly will help avoid any personal injury or damage to your machine. The information in this manual will offer you the most effective tools for cleaning as well as the safest. By knowing how best to operate this machine you will be better positioned to show others who may also operate the unit.

**Notice**

Actual pressure released at the point of discharge may vary by machine due to varying factors including volume of water being fed to the machine by the water source, the inclusion of a chemical injector in the line, or variations in motor performance

**Record Identification Numbers**

If you need to contact an authorized dealer or customer service line for information on servicing, always provide the product model and identification numbers.

You will need to locate the model and serial number for the machine and record the information in the places provided below.

<b>Product Identification Numbers</b>
<b>Model Number:</b>
<b>Serial Number:</b>

<b>Date of Purchase:</b>
<b>Dealer Name:</b>
<b>Dealer Phone:</b>

## Understanding the Machine Safety Labels

The machine safety label shown below is placed on your machine to draw attention to potential safety hazards.

**Caution** - To reduce risk of injury, read operating instructions carefully before using.

**Warning** - Risk of injection or injury to persons or animals - Do not direct discharge stream at persons or animals.

**Store Indoors**  
**Cold Water Use ONLY**

### WARNING!

	Do not leave unit running longer than 1 minute without using or pump will overheat
	Do not let unit freeze.
	Always wear eye protection.
	High pressure sprays can cause serious bodily injury. Use with caution.
	Warranty is void if you exceed preset pressure causing severe damage to gauge or unloader.



## SAVE THESE INSTRUCTIONS

### Safety Rules

This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death. The safety alert symbol (  ) is used with a signal word (DANGER, CAUTION, WARNING), a pictorial and/or a safety message to alert you to hazards.

**DANGER** indicates a hazard which, if not avoided, will result in death or serious injury.

**WARNING** indicates a hazard which, if not avoided, could result in death or serious injury.

**CAUTION** indicates a hazard which, if not avoided, might result in minor or moderate injury.

**NOTICE** indicates a situation that could result in equipment or property damage.

### Machine Specs

Models	AM340E-01, AM340E-02, & AM340E-03
Max Volume	1.7 GMP
Max Pressure	1600 PSI
Single Phase Motor Power	1.3 HP/120V/13AMPS
Hose Length	5' Leader Hose (AM340E-02 & AM340E-03)
Cord Length	35' Power Cord
Weight	39.5 lbs

## Warnings and Precautions

 <b>WARNING</b>	
	Use of sewer jetter can create puddles and slippery surfaces.
<ul style="list-style-type: none"><li>• Operate sewer jetter from a stable surface.</li><li>• The cleaning area should have adequate slopes and drainage to reduce the possibility of a fall due to slippery surfaces.</li><li>• Be extremely careful if you must use the sewer jetter from a ladder, scaffolding, or any other similar location.</li><li>• Allow equipment to cool before touching.</li></ul>	

<b>WARNING</b>	
	Risk of electrocution. Contact with power source can cause electric shock or burn.
<ul style="list-style-type: none"><li>• NEVER spray near a power source.</li></ul>	

 <b>WARNING</b>	
	Starter and other rotating parts can entangle hands, hair, clothing, or accessories.
<ul style="list-style-type: none"><li>• NEVER operate sewer jetter without protective housing or covers.</li><li>• DO NOT wear loose clothing, jewelry or anything that may be caught in the starter or other rotating parts.</li><li>• Tie up long hair and remove jewelry.</li></ul>	

<b>⚠ WARNING</b>	
	<p>The high-pressure stream of water that this equipment produces can cut through skin and its underlying tissues, leading to serious injury and possible amputation.</p>
<ul style="list-style-type: none"><li>• DO NOT allow children to operate the sewer jetter.</li><li>• NEVER repair the high-pressure hose. Replace it.</li><li>• NEVER repair leaking connections with sealant of any kind. Replace o-ring or seal.</li><li>• NEVER connect high pressure hose to nozzle extension.</li><li>• Keep high pressure hose connected to machine while system is pressurized.</li><li>• ALWAYS point jetting hose in safe direction away from people or animals.</li><li>• NEVER aim jetting hose at people, animals, or plants.</li><li>• DO NOT leave machine unattended.</li><li>• Always be certain nozzles and accessories are correctly attached before spraying water.</li></ul>	

<b>⚠ WARNING</b>	
	<p>Risk of eye injury. Spray can splash back or propel objects.</p>
<ul style="list-style-type: none"><li>• Always wear safety goggles when using this equipment or in vicinity of where equipment is in use.</li><li>• Before starting the sewer jetter, be sure you are wearing adequate safety goggles.</li><li>• NEVER substitute safety glasses for safety goggles.</li></ul>	

<b>NOTICE</b>	
<p>High pressure spray may damage fragile items including glass.</p>	
<ul style="list-style-type: none"><li>• NEVER aim jetting hose at plants.</li></ul>	

### NOTICE

Improper treatment of sewer jetter can damage the machine and shorten its life.

- If you have questions about intended use, contact your nearest authorized dealer, call our support line, or visit our website.
- NEVER operate units with broken or missing parts, or without protective housing or covers.
- DO NOT by-pass any safety device on this machine.
- DO NOT tamper with governed speed.
- DO NOT operate sewer jetter above rated pressure.
- DO NOT modify sewer jetter in any way.
- Before starting sewer jetter in cold weather, check all parts of the equipment to be sure ice has not formed.
- NEVER move machine by pulling on hoses. Use the handle provided on units' frame.

### WARNING



Risk of electrocution.

This unit must be connected to a properly grounded outlet.

- NEVER spray near a power source.
- DO NOT use an adapter or remove the third grounding prong.
- To reduce the risk of electrocution, keep all connections dry and off the ground.
- DO NOT touch plug with wet hands.



## Warnings and Precautions

1. Make certain the motor switch is in the “OFF” position.
2. Ensure electrical supply is identical to the specifications listed on the sewer jetter data plate.
3. **GROUNDING INSTRUCTIONS:** This product must be grounded. If it should malfunction or breakdown, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This product is equipped with a cord having an equipment-grounding conductor. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.
4. **DANGER:** Improper connection of the equipment-grounding conductor can result in a risk of electrocution. Check with a qualified electrical or service personnel if you are in doubt as to whether the outlet is properly grounded. Do not modify the plug – if it will not fit the outlet, have it proper outlet installed by a qualified electrician. Do not use any type of adapter with this product.
5. **GROUND FAULT CIRCUIT INTERRUPTER PROTECTION:** This jetter may be provided with a Ground Fault Circuit Interrupter (GFCI) built into the plug or the power supply cord. Test the GFCI each time it is plugged into an outlet according to instructions on the GFCI. **DO NOT** use the jetter if the test fails! The GFCI provides additional protection from the risk of electric shock. Should replacement of the plug or cord become necessary, use only identical replacement parts that include GFCI protection.
6. **WE DO NOT RECOMMEND THE USE OF EXTENSION CORDS.** If use of an extension cord is unavoidable, it must be plugged into a GFCI found in circuit boxes or protected receptacles. Use only 3-wire extension cords that have 3-prong grounding-type plugs and 3-pole cord connectors that accept the plug from the product. Use only extension cords that are intended for outdoor use. These extension cords are identified by a marking “acceptable for use with outdoor appliances; store indoors while not in use.” Use only extension cords having an electrical rating not less than the rating of the product. Do not use damaged extension cords. Examine extension cord before using and replace if damaged. Do not abuse extension cord and do not pull on any cord to disconnect. Keep cord away from heat and sharp edges. Always connect or disconnect the extension cord from the receptacle before connection or disconnection the product from the extension cord.
7. Ensure the area between the jetter and outlet is kept dry.
8. Insert the male plug into a grounded AC outlet. **DO NOT** use an adapter OR remove the grounding plug!

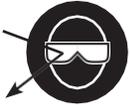


## How to Start Your Sewer Jetter

**IMPORTANT:** Before starting the sewer jetter, ensure you are wearing adequate safety goggles.

To start your sewer jetter for the first time, follow these instructions step-by-step. This starting information also applies if you have let the sewer jetter sit idle for at least a day.

1. Select the correct jet hose size to match the line size you are clearing. Check all hoses for wear and damage. Tighten all connections securely.
2. Select the correct nozzle and attach to the end of the hose. Clean nozzles before and after each use.
3. Insert the jet hose 2 to 3 feet into the drain line before turning on machine.
4. Turn on the water supply to allow maximum flow.
5. Turn ON shut-off valve at the end of the supply hose.
6. Allow water to run through the supply hose and out of the jet hose to purge air from system before turning on the machine.
7. Plug in GFCI power cord to proper receptacle and voltage.
8. Turn the power switch on, holding onto hose firmly to prevent hose from whipping around.
9. Guide the jet hose into the drain line. Do not feed the hose continuously, but rather, move the hose forward and back to allow the pressure to break up the stoppage and the water flow to flush it away. If you are clearing the line from the upstream side, this may take more time. Clearing the line from the downstream side allows debris to flow away easily.
10. When the jet hose encounters a bend, it may be necessary to manually feed or rotate the jet hose to work it around the bends.
11. Once you reach the stoppage, pass the hose back and forth several times to ensure the line is thoroughly cleared.

 <b>WARNING</b>	
	Risk of eye injury. Spray can splash back or propel objects such as rocks, dirt, and other debris.
<ul style="list-style-type: none"><li>• Always wear safety goggles when using this equipment or while in vicinity of where equipment is in use.</li><li>• Before starting the jetter, be sure you are wearing adequate safety goggles.</li><li>• NEVER substitute normal glasses for safety goggles.</li></ul>	

**⚠ WARNING**



The high-pressure stream of water that this equipment produces can cut through skin and its underlying tissues, leading to serious injury.

- DO NOT allow CHILDREN to operate sewer jetter.
- NEVER repair high pressure hose. Replace it.
- NEVER repair leaking connections with sealant of any kind. Replace the o-ring or seal.
- NEVER connect high pressure hose directly to the spray nozzle.
- ALWAYS point jetting hose in a safe direction.
- NEVER aim hose at people, animals, or plants.
- DO NOT leave machine unattended when it is running.
- ALWAYS be certain that nozzles and accessories are correctly attached.
- Failure to do so can result in damage to the unit or bodily harm.



## Shutting Down Your Electric Jetter

### How to Shut Your Sewer Jetter Down

1. After blockage has been cleared, turn off water supply.
2. Turn the engine switch to the OFF position.
3. ALWAYS point jetting hose in a safe direction.

 <b>WARNING</b>	
	The high-pressure stream of water that this equipment produces can cut through skin and its underlying tissues, leading to serious injury.



## General Precautions

1. Never remove jetter hose from the drain line while electric motor is running or hose is pressurized.
2. Read manual thoroughly before operating any electric jetting machine.
3. Unsafe operation of this machine may result in serious bodily injury or damage to the machine.
4. Learn proper operation instructions before use.
5. Always wear safety goggles, face shield, and rubber gloves when operating machine.
6. Never spray water toward the eyes or skin.
7. Never expose any skin cuts to drains and sewer cleaning equipment. Drains and sewers carry bacteria, and the possibility of infectious disease exists.
8. Always wear non-skid footwear.
9. Never leave equipment unattended once you have turned it on. If you must leave, shut the equipment off and relieve the pressure.
10. Avoid contact with eyes, ears, or mouth to lower risk of bacterial infection.
11. Never let children or untrained adults operate the machine. Children should not be allowed in operating area.
12. Never point end of hose at people or animals while operating.
13. Never wear loose fitting clothing while machine is in use.
14. Never operate machine when fatigued or tired.
15. Always place machine and controls in a stable accessible position for safe operation.
16. Never exceed limitations of equipment or accessories.
17. Always lift with your legs, not your back.
18. Make sure the main voltage is the same as shown on the ID label on the machine.
19. Make sure the plug complies with your local regulations and that it is provided with ground connection.
20. The power outlet must be protected by a residual current circuit breaker that has a sensitivity of 30 milli-amp.
21. Do not connect other appliances to the same outlet. Insert the plug after making sure that the switch on the machine is in the OFF position.



## Troubleshooting

Problem	Cause	Correction
Pump running normally, but pressure does not achieve rated values	Pump is sucking in air Valves worn or dirty Unloader packings worn Nozzle incorrect or worn Worn piston packing Dirty filter	Check that hoses and fittings are air tight Check, clean, or replace Check and replace Check and replace Check and replace Check and clean
Fluctuating Pressure	Valves worn or stuck Pump sucking air Worn piston packing Dirty filter	Check, clean, or replace Check that hoses and fittings are air tight Check and Replace Check and clean
Pressure drops after period of normal use	Nozzle worn Valves worn, dirty, or stuck Unloader packing worn Worn piston packing Dirty Filter	Check and replace Check, clean or replace Check, clean or replace Check and replace Check and clean
Pump Noisy	Pump Sucking Air Valves dirty or worn Worn piston packing Water too hot Dirty Filter	Check that hoses and fittings are air tight Check, clean or replace Check and replace if necessary Reduce Temperature Check and clean
The motor does not start when switched on	The plug not well connected or lack of power supply	Check plug, cable, and switch
When switching on the unit, the motor hums but does not turn on	The main voltage is insufficient, lower than the minimum required The pump stuck or frozen Incorrect extension cord	Check that the main power supply is adequate  Check, clean or replace Check and replace